

S^{OLAR} CRATCES

**Solar Calcium looping integRAtion
for Thermo-Chemical Energy Storage**

**DEVELOPING THE NEXT
GENERATION TECHNOLOGIES OF
RENEWABLE ELECTRICITY**

<https://socratces.eu/>



EKETA
ΕΘΝΙΚΟ ΚΕΝΤΡΟ
ΕΡΕΥΝΑΣ & ΤΕΧΝΟΛΟΓΙΚΗΣ
ΑΝΑΠΤΥΞΗΣ



**Universidad
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BIOAZUL
BIOMASS ENERGY LINKED TO AMBIENT



ttz Bremerhaven



VERTECH
GROUP



ARISTOTLE
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THESSALONIKI

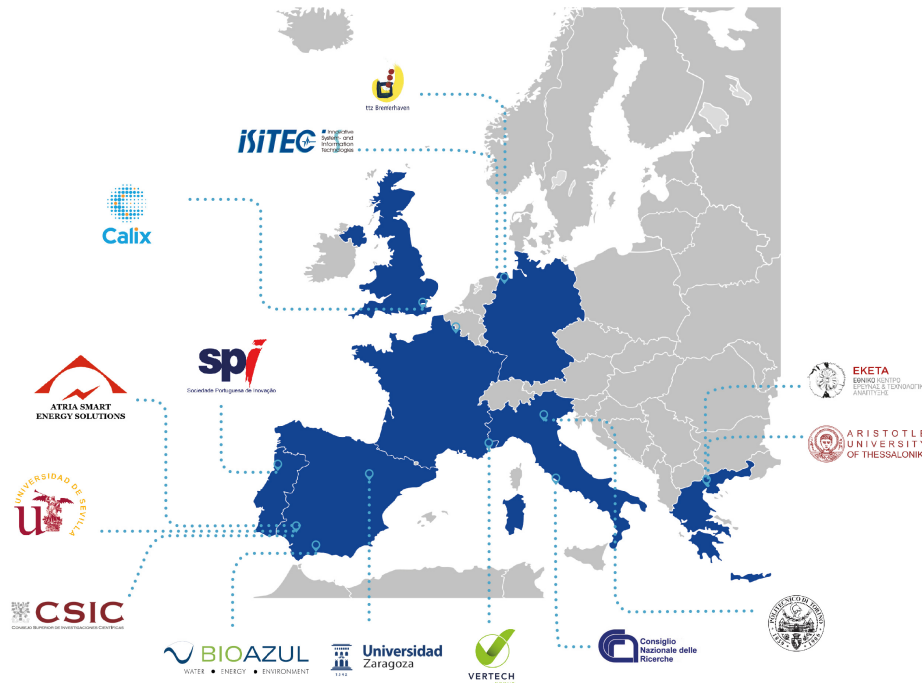


Sociedade Portuguesa de Inovação



SOCRATCES Consortium

SOCRATCES is an **integral** and **multidisciplinary** approach where different knowledge areas are involved

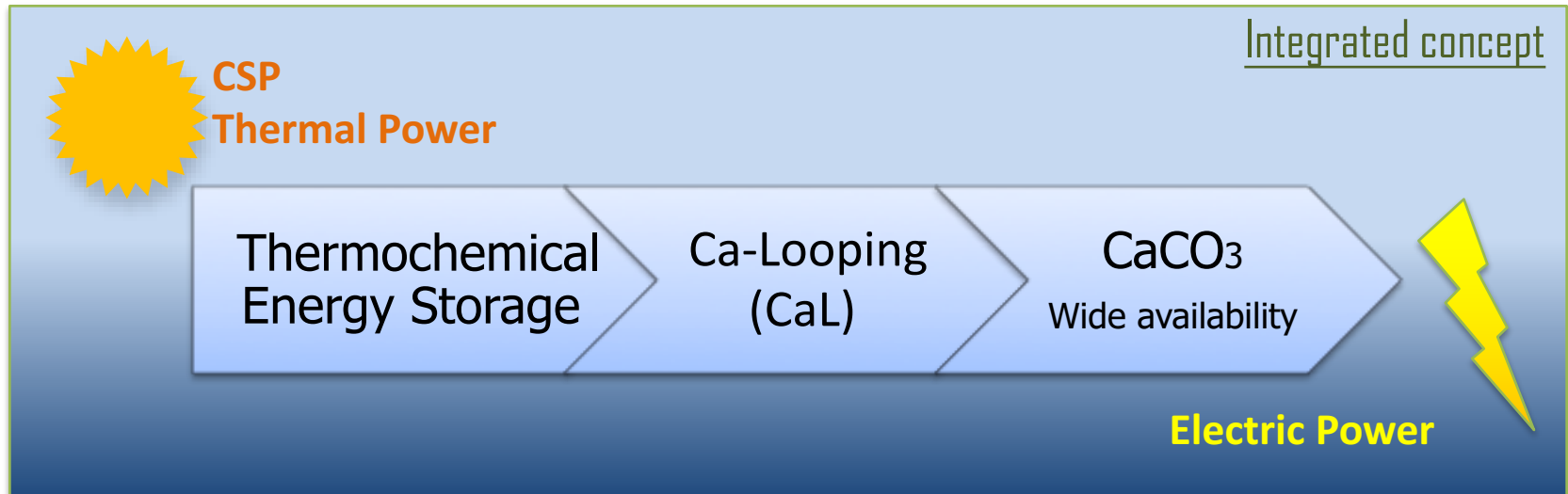


- ✓ Multidisciplinary R&D groups
- ✓ SMEs
- ✓ Companies

*Associations and Stakeholders offer the opportunity for **wide dissemination** of the project and will link the consortia with the relevant industries in Europe*

Project Scope And Goals

Energy storage is one of the greatest challenges for a short-term deeper penetration of **renewable** energy sources



SOCRATCES is aimed at demonstrating the feasibility of the **integration** by erecting a **pilot scale plant**

SOCRATCES Technical Approach

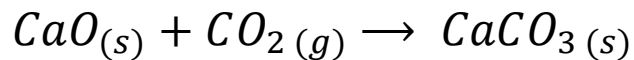
The Ca-Looping (CaL) process based upon the reversible carbonation/calcination of CaO is one of the most promising technologies for thermochemical energy storage (TCES).

calcination

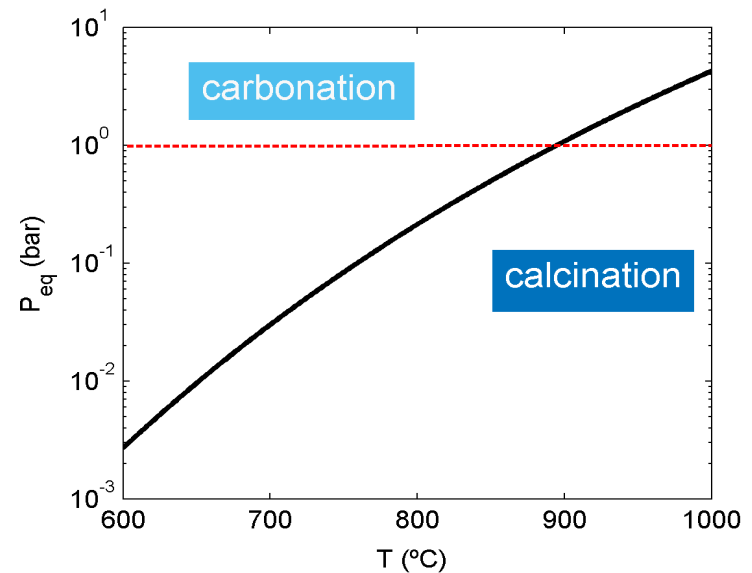


$$\Delta H_r = +178 \text{ kJ/mol}$$

carbonation

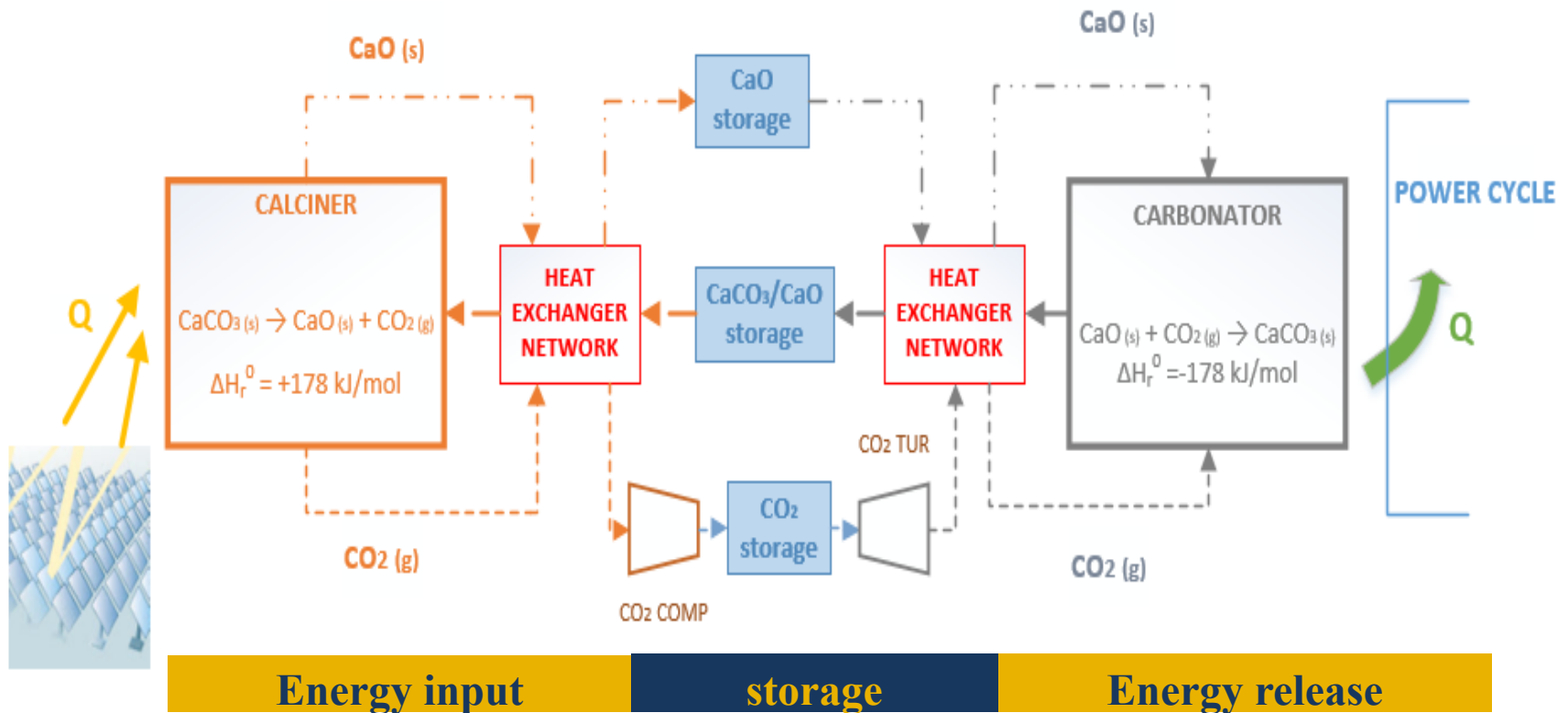


$$\Delta H_r = -178 \text{ kJ/mol}$$



C. Ortiz, J.M. Valverde, R. Chacartegui, L. A. Perez-Maqueda, P. Giménez. **The Calcium-Looping (CaCO₃/CaO) Process for Thermochemical Energy Storage in Concentrating Solar Power Plants.** *Renew Sustain Energy Rev* 2019

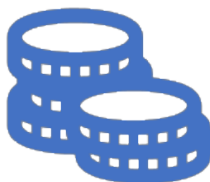
SOCRATCES Technical Approach



Chacartegui R, Alovio A, Ortiz C, Valverde JM, Verda V, Becerra JA. Thermochemical energy storage of concentrated solar power by integration of the calcium looping process and a CO₂ power cycle. Appl Energy 2016

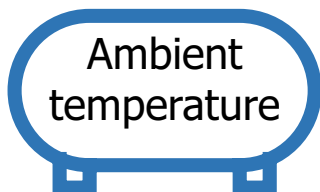
Main benefits of SOCRATCES concept

1 CaO precursors:



- ✓ Low price
- ✓ wide availability
- ✓ harmlessness

3 Reactants and products can be stored at ambient temperature



5 Materials and process equipment



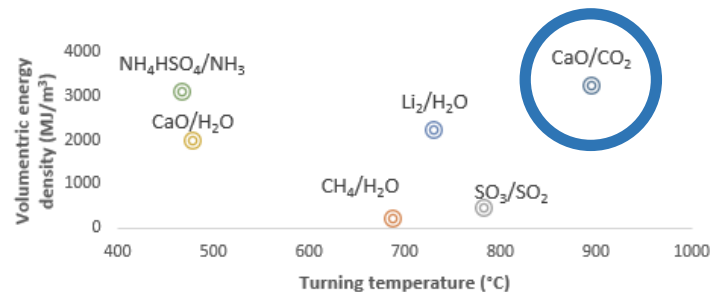
- ✓ Well-known in the cement industry

2 Carbonation for generating heat ~650-1000°C



- ✓ High efficient generation of electricity

4 High energy density to maximize storage capacity



Main challenges for the CSP-CaL concept

1 High temperature solar receiver

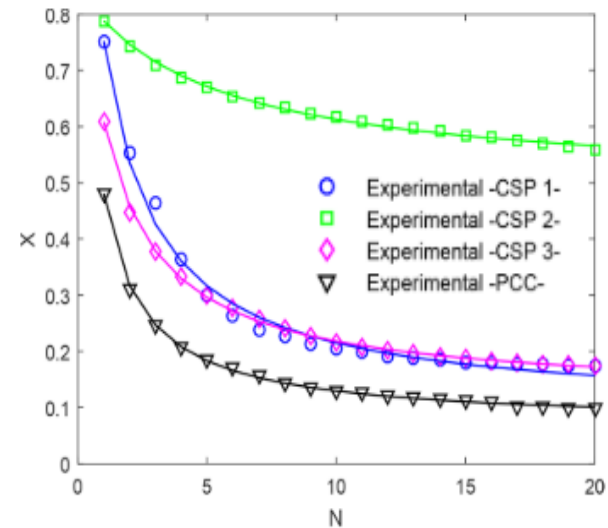
- i) Enough residence time to calcination occurs
- ii) Adequate particles size for proper handling
- iii) The system has to be closed to avoid CO₂ losses
- iv) Thermal gradient over the particles must be avoided
- v) Continuous operation

Limestone calcination only occurs fast under high CO₂ partial pressure for reaction temperatures around **930-950°C**.

Technological challenge

2

Multicyclic CaO deactivation



CaO deactivation is highly dependent on the reactor conditions, CaO precursors and particles size

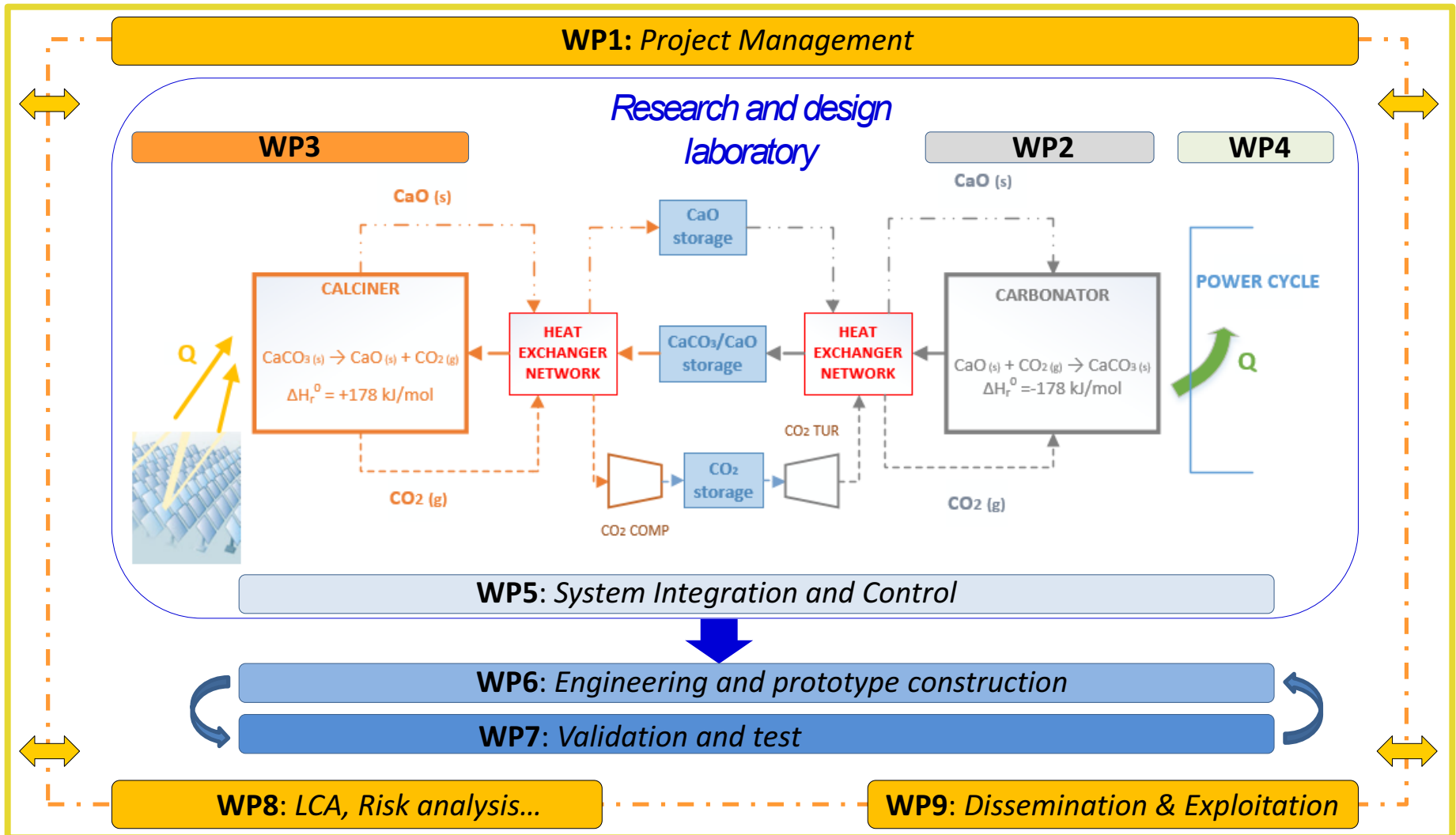
SOCRATCES Technical Approach

Global Objective

Develop a prototype that will reduce the core risks of scaling up the technology and solve challenge



SOCRATCES Technical Approach



Expected results

- **Prototype demonstration of capacity for energy storage. System tested at TRL5.**
- **Validated kinetics models for both calcination and carbonation.**
- **Successful calcination at prototype scale by means of flash calcination technology.**
- **Successful carbonator design with possibility to scale-up.**
- **Particles attrition, agglomeration and fouling analysis.**
- **Successful solids conveying and control system management.**
- **At commercial scale design, high CaL-power cycle efficiencies are expected (>45%)**

SOCRATCES

Thanks for your attention

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Information
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